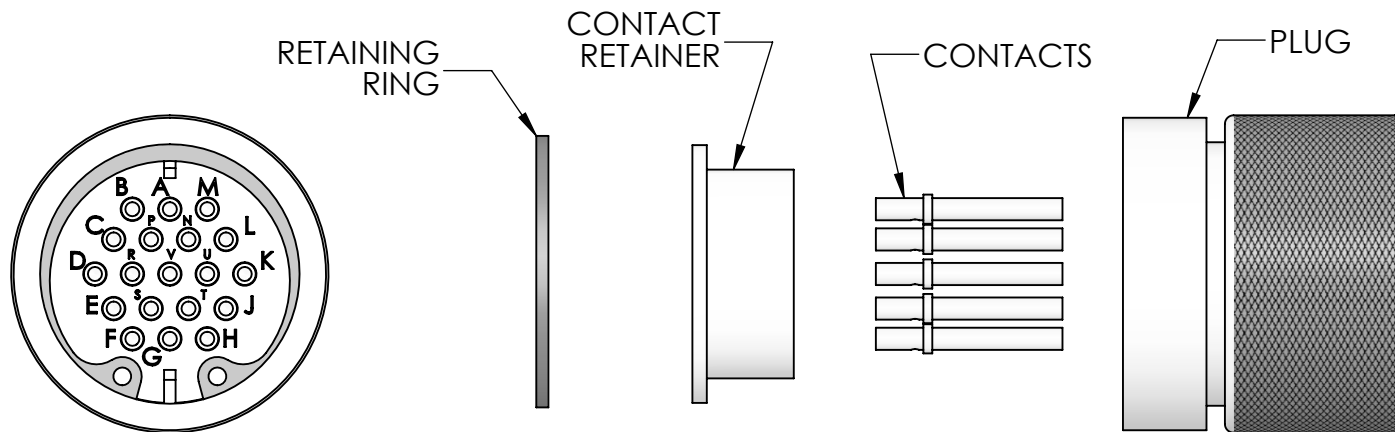
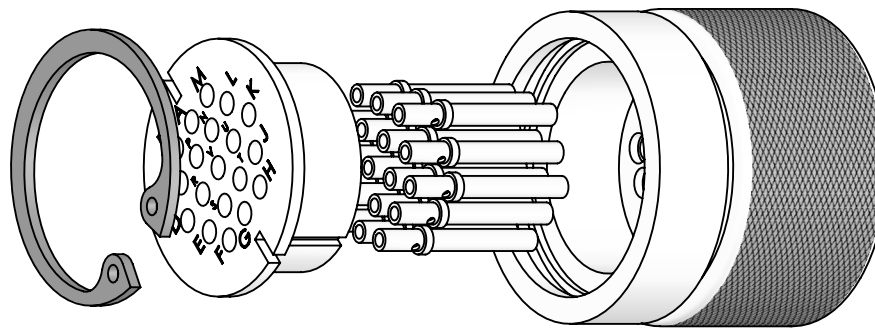


ASSEMBLY INSTRUCTIONS:

- 1- INSERT WIRES THROUGH CONTACT RETAINER AND CRIMP TO CONTACTS. USE CRIMP TOOL FP13347 (SEE TABLE FOR SETTING).
- 2- AFTER CRIMPING SEAT CONTACTS INTO PLUG.
- 3- INSERT CONTACT RETAINER INTO PLUG.
- 4- INSTALL RETAINING RING INTO GROOVE IN BACK OF PLUG.
- 5- CONTACTS ACCEPT A ϕ .04 [1.0] PIN AND 20-24 AWG WIRE SIZE FOR CRIMP.
- 6- MAXIMUM WIRE INSULATION OD: .079 [2.0]



APPLIES TO:	
No. OF PINS	PLUG P/N
3	FA18064
6	FA18067
10	FA13461
19	FA13462
32	FA13463
41	FA13464

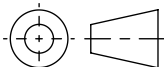


FP13347 CRIMP TOOL SETTING	
WIRE AWG	TOOL SETTING
20	4
22	3
24	2

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THIRD ANGLE PROJECTION



TITLE:

INSTRUCTION SHEET
26482 PLUG ASSEMBLY



SOLID SEALING
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REV.	APP'D	DATE	SCALE 1.5:1	DIMENSIONS IN INCHES [mm]	DRAWN	MH	01/24/2008	NUMBER:
E	JF	06/10/2021	MSME0006-01EX		ENG APPR.	MH	01/24/2008	NS13462

REV:

E

SHEET 1 OF 1