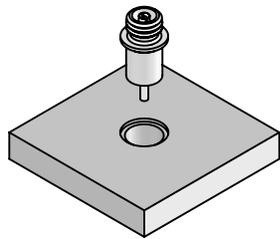
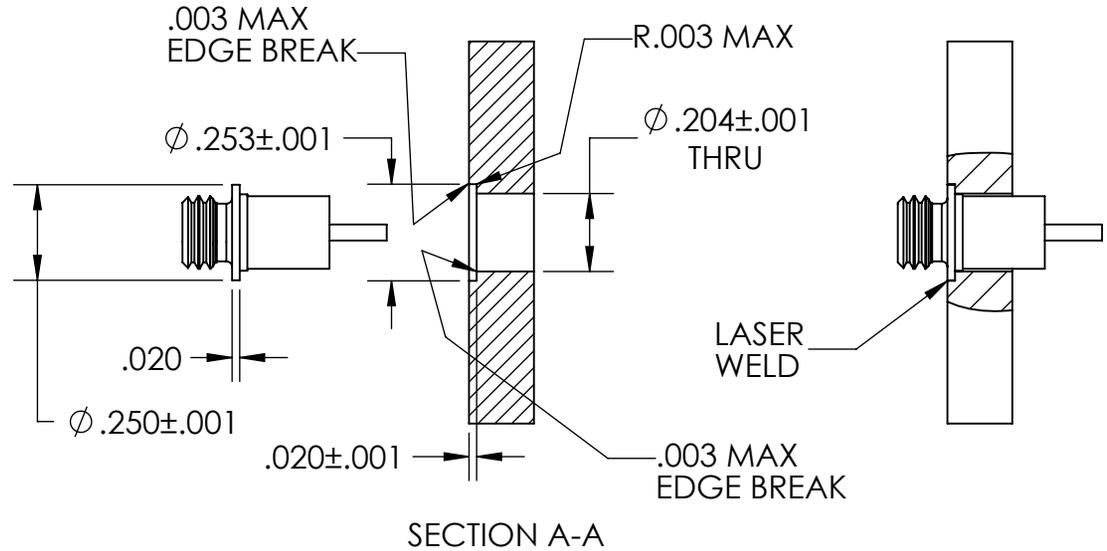
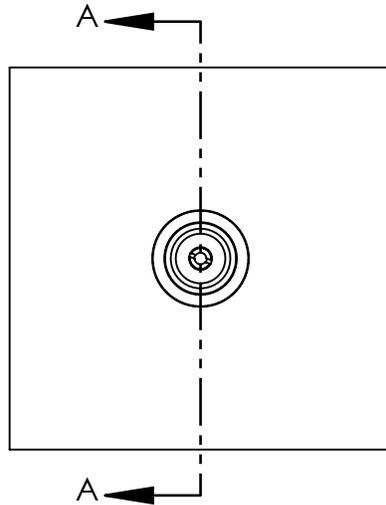


# INSTALLATION WELDING OPTIONS:

E.B. OR LASER WELDING (TIG WELDING IS **NOT** RECOMMENDED)

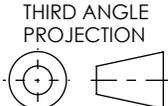
# MATING HARDWARE DIMENSIONS/ CONFIGURATION:

MATING HARDWARE MATERIAL SHOULD BE 304L OR 316L STAINLESS STEEL.



SCALE 1 : 1

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TITLE  
FA40102 WELDING INSTRUCTIONS



|      |       |            |                    |                           |           |    |          |        |         |     |    |              |
|------|-------|------------|--------------------|---------------------------|-----------|----|----------|--------|---------|-----|----|--------------|
| REV. | APP'D | DATE       | SCALE 2:1          | DIMENSIONS IN INCHES [mm] | DRAWN     | MH | 7/1/2025 | NUMBER | NS40102 | REV | A2 | SHEET 1 OF 1 |
| A2   | JF    | 07/01/2025 | FA40102 WELDING-11 |                           | ENG APPR. | MH | 7/1/2025 |        |         |     |    |              |