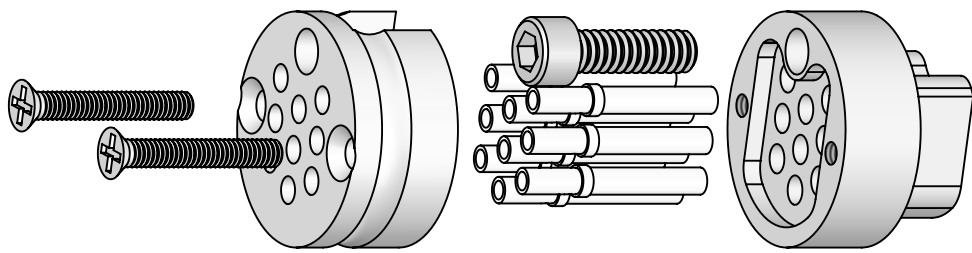
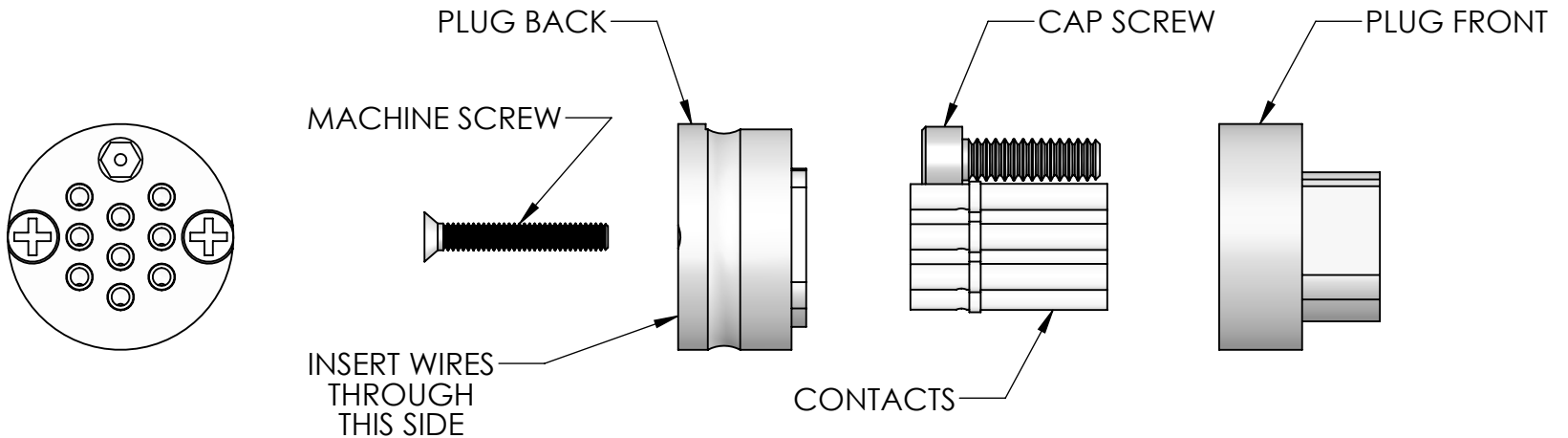


ASSEMBLY INSTRUCTIONS:

- 1- INSERT WIRES THROUGH PLUG BACK AND CRIMP TO CONTACTS. USE CRIMP TOOL FP13347 (SEE TABLE FOR SETTINGS).
- 2- AFTER CRIMPING SEAT CONTACTS INTO PLUG FRONT. SEAT CAP SCREW INTO PLUG FRONT.
- 3- INSERT PLUG BACK INTO PLUG FRONT.
- 4- INSTALL MACHINE SCREWS INTO CHAMFERED HOLES IN PLUG BACK. TIGHTEN TO SECURE PLUG BACK AND FRONT UNTIL HAND TIGHT (DO NOT OVER TIGHTEN SCREWS).
- 5- CONTACTS ACCEPT A ϕ .04 [1.0] PIN AND 20-24 AWG WIRE SIZE FOR CRIMP.
- 6- MAXIMUM WIRE INSULATION OD: .079 [2.0]



FP13347 CRIMP TOOL SETTING	
WIRE AWG	TOOL SETTING
20	4
22	3
24	2

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REV.	APP'D	DATE	SCALE 2:1	DIMENSIONS IN INCHES [mm]	DRAWN	CW	6/4/2021	NUMBER:	REV:	SHEET 1 OF 1
A	JF	08/03/2021	MSMM0126-11		ENG APPR.	JF	08/03/2021	NS41187	A	