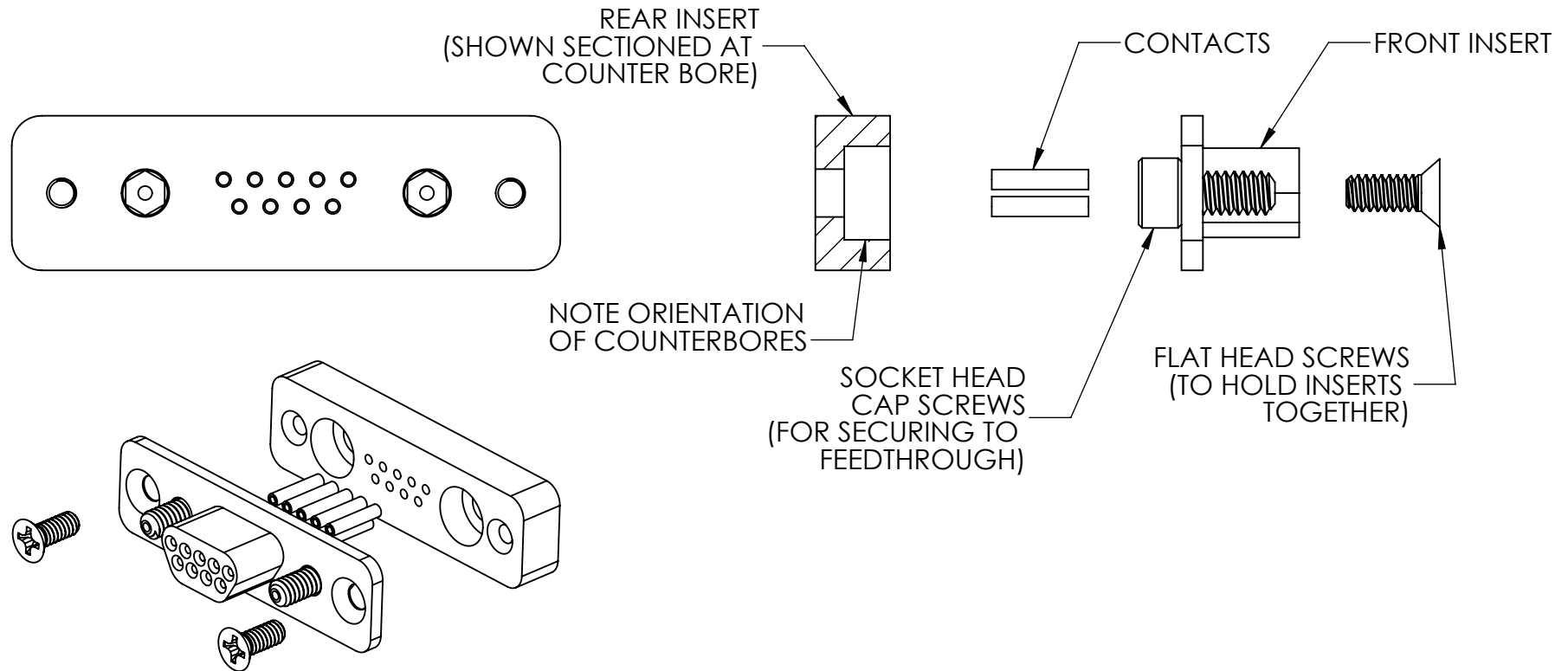


THIS INSTRUCTION SHEET APPLIES TO PLUG FA41506 USED WITH CONTACTS KT41236 OR KT41236-02.

ASSEMBLY INSTRUCTIONS:

- 1- INSERT WIRES THROUGH REAR INSERT (OPPOSITE SIDE OF COUNTERBORES). STRIP WIRE INSULATION TO EXPOSE .060-.090" [1.53-2.28 mm] OF WIRE CORE. CRIMP WIRES TO CONTACTS USING FP41735 CRIMP TOOL (CRIMP SETTING 5) WITH FP41731 LOCATOR .
- 2- AFTER CRIMPING SEAT, CONTACTS INTO FRONT INSERT AND INSTALL CAP HEAD SCREWS. (NOTE: CAP HEAD SCREWS ARE TRAPPED INBEWEN THE FRONT AND REAR INSERT. THEY ARE USED TO HOLD THE PLUG TO THE FEEDTHROUGH)
- 3- INSTALL REAR INSERT ONTO PLUG. USE FLAT HEAD SCREWS TO HOLD THEM TOGETHER.
- 4- CONTACTS ACCEPT A 28-32 AWG WIRE SIZE FOR CRIMP (MAX INSULATION OD .030" [0.76 mm]).



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REV.	APP'D	DATE	SCALE 3:1	DIMENSIONS IN INCHES [mm]	DRAWN	HJ	10/22/2020	NUMBER:	NS41506
D	JF	04/21/2021	MSPLR006-02		ENG APPR.	HJ	11/23/2020	REV:	D
								SHEET 1 OF 1	