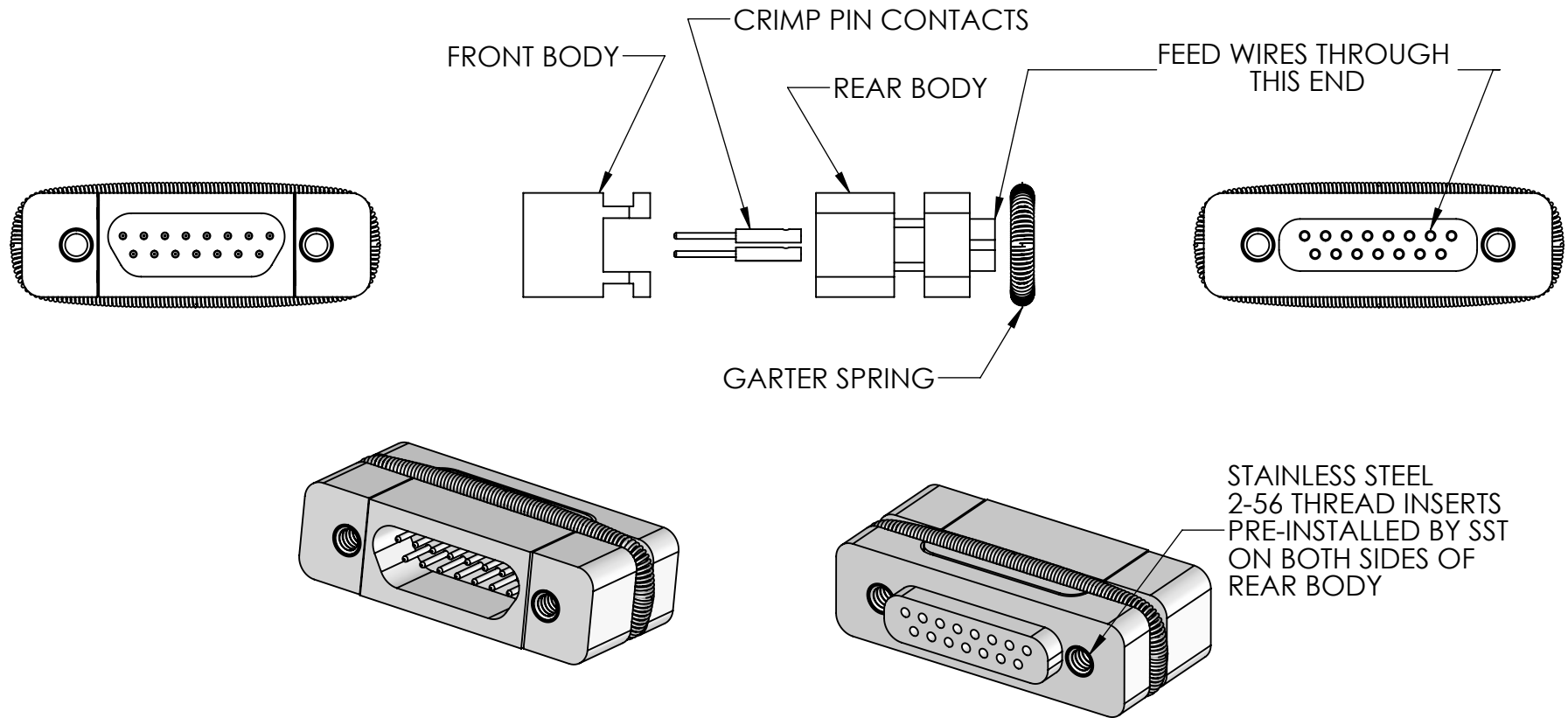


ASSEMBLY INSTRUCTIONS:

- 1- FEED WIRES THROUGH REAR BODY AND STRIP WIRE INSULATION TO EXPOSE .060-.090" [1.53-2.28 mm] OF WIRE CORE. INSERT WIRE FULLY INTO CONTACT. CRIMP WIRE TO PIN CONTACT USING FP41735 CRIMP TOOL (CRIMP SETTING 5) WITH FP41731 LOCATOR.
- 2- AFTER CRIMPING SEAT CONTACTS INTO REAR BODY AND INSTALL FRONT BODY OVER EXPOSED CONTACTS.
- 3- SLIP GARTER SPRING IN GROOVE FORMED ON THE TWO BODIES (THIS HOLDS THEM TOGETHER WHEN UNMATED).



CONTACTS ACCEPT A 28-32 AWG WIRE SIZE FOR CRIMP (MAX INSULATION OD .030" [0.76 mm])

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REV.	APP'D	DATE	SCALE 2:1	DIMENSIONS IN INCHES [mm]	DRAWN	CW	4/29/2021	NUMBER:	NS42488
A	JF	05/14/2021	MSMS002-11		ENG APPR.	JF	05/14/2021	REV: A	
								SHEET 1 OF 1	