

NOTES

- 1- SAFETY GLASSES AND PROTECTIVE GLOVES MUST BE WORN ANY TIME PINCH OFF TOOL IS OPERATED.
- 2- ENSURE THAT BOTH DIES ARE PLACED CORRECTLY IN THE TOOL, THE MARKING ARBOR AND PISTON SHOULD BE VISIBLE ON THEIR RESPECTIVE DIES.
- 3- CLOSE RELEASE KNOB
- 4- PLACE TUBE BETWEEN THE DIES (SEE FIGURE 1)
- 5- PUMP HANDLE TO CLOSE GAP BETWEEN DIES, (SEE DETAIL A)
- 6- ONCE DIES TOUCH, TUBE SHOULD FREELY SEPARATE INTO 2 PICES.  
IF TUBE DOES NOT SEPARATE RELEASE PISTON, REMOVE TOOL AND GENTLY FLEX PINCHED AREA TO FULLY SEPERATE.
- DO NOT OVER PUMP DIES ARE HARDENED AND MAY FRACTURE**
- 7- LOOSEN RELEASE KNOB TO RESET .

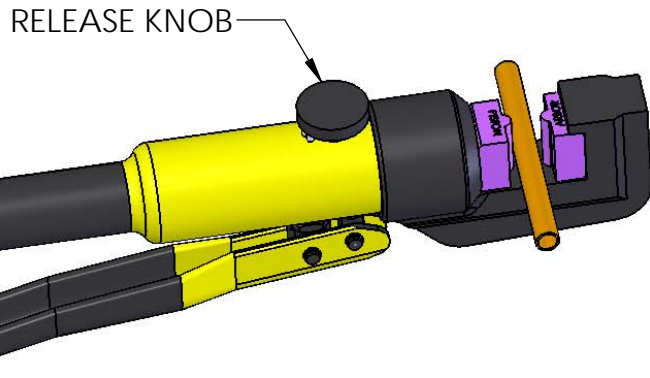
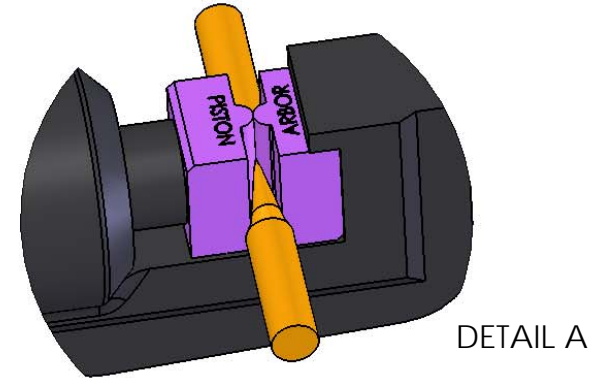
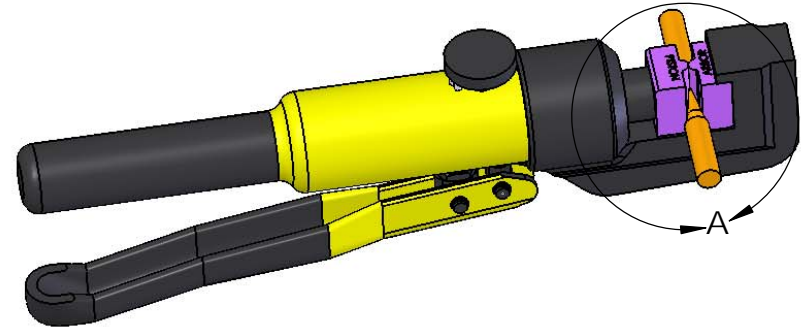


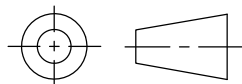
FIGURE 1



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THIRD ANGLE PROJECTION



TITLE: INSTRUCTION SHEET  
PINCH OFF TUBE INSTRUCTIONS



REV.	APP'D	DATE	SCALE 1:3	DIMENSIONS IN INCHES [mm]	DRAWN	MH	2/13/2017
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